

# DAISHIN Co., Ltd.

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High-speed filling machine

### HIGH SPEED FILLING MACHINE

More than 2 times speedy filler than conventional one!!!



株式会社 大神 だいしん DAISHIN Co., Ltd.

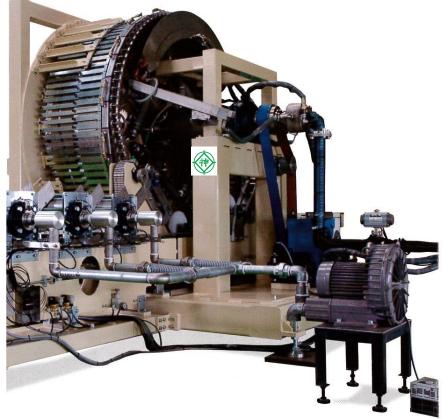
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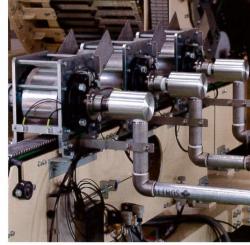
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#### Features and Characteristics

There is a limitation in production capacity in parallel tact type food processing machinery in current world, but this new equipment has overcome the limitation through o entpi "hrgzkdrg" production capacity and saving space required for installation in the factory site in simple way than the complex manufacturing equipment. This is a high speed filling machine positioning with vertical rotary work stage with servo motor and cam driving force by smooth power transmission system. That's why it can be designed in simple way to save spaces in work site.









This machine fills y g"egpvgt"qh"c"urgpf gt"j qmqy "r tqf wev"y ky "c"f kco gvgt "qh"7"vq"8"o o "cpf "c"j qrg"f kco gvgt "qh"5"vq" 6"o o "y ky "c"xkueqwu"rks wkf 0 Cfter filling, it sends the finished products into y g"next step of manufacturing process d{"eqpvkpwkpi "hkrkpi "y g"pgzv"dcvej side by side0 kh thku way, this machine works on. For increasing the production capacity, the conventional device needs big space to set up big size equipment. This problem is overcome by our device. Our high-speed filling machine does not use the current tact production method, but uses a vertical rotary system to streamline the equipment and achieve continuous production, significantly lowering filling costs.

The machine grasps long, thin hollow products that are fed in bulk from the conveyor one by one at a high speed of over 20 pieces per second, removes defective products and passes through a replenishment device, and then centers the products in the chuck without damaging them. The integrated slide part is glued to the filling nozzle and filled.

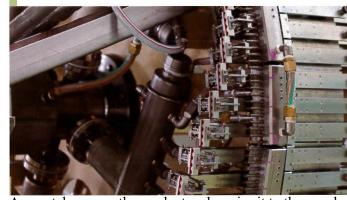
#### Work Process

## 1 Supply Conveyor



Line up and feed one by one to ensure accurate filling.

# 03 Handling



Accurately grasps the product and carries it to the nozzle side

# 5 Handling (Return)



After filling, product are transfered to discharge conveyor

# Replenishment Device



Replenishes in 0.5 seconds if the product is not supplied on supply comparer.

# 04 Filling



Filling is completed in about 3 seconds from one side.

# 06 Discharge



Products lined up from the delivery conveyor are sent to the payout conveyor

### Product Benefits

- Can be filled more than twice as fast as the conventional device.
- Only one arrangement staff is required, eliminating the need of alteration staff on the supply conveyor.
- Requires less space for installation than before.
- Runs through one motion drive and saves electricity consumption

### **Specification**

- AC200V 7.0kw
- AC Servo Motor-4 units
- Cam Drive System
- 20 or more pieces per second